ACROSS

- 1 Freedom from danger (6)
- 4 Impressive layouts (6)
- 9 Nurses' employer (inits) (3)
- **10** Skilled factory machinist (9)
- 11 Dependable, faithful (5)
- **12** Cost incurred in doing a job (7)
- **14** Fervent (11)
- **17** Diamond-trading city in Belgium (7)
- 18 ___ Piaf, France's 'little sparrow' (5)
- 20 Orange flowers (9)
- 22 1960s/70s Hillman car (3)
- 23 Straight choice between two similar objects (4-2)
- 24 Mendicant monks (6)

DOWN

- 1 One at a time (6)
- 2 Over-particular (5)
- 3 Excite, stimulate (9)
- 5 Bacardi, eg (3)
- 6 (Look) in a mistrustful way (7)
- **7** Gush (5)
- **8** Total financial stock in the economy (5,6)
- **13** Gadget for preparing food (9)
- **15** Grows up (7)
- 16 Circles, squares etc (6)
- 17 Allow entry to (5)
- 19 Spanish island (5)
- 21 South African antelope (3)

by Puzzler Media

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