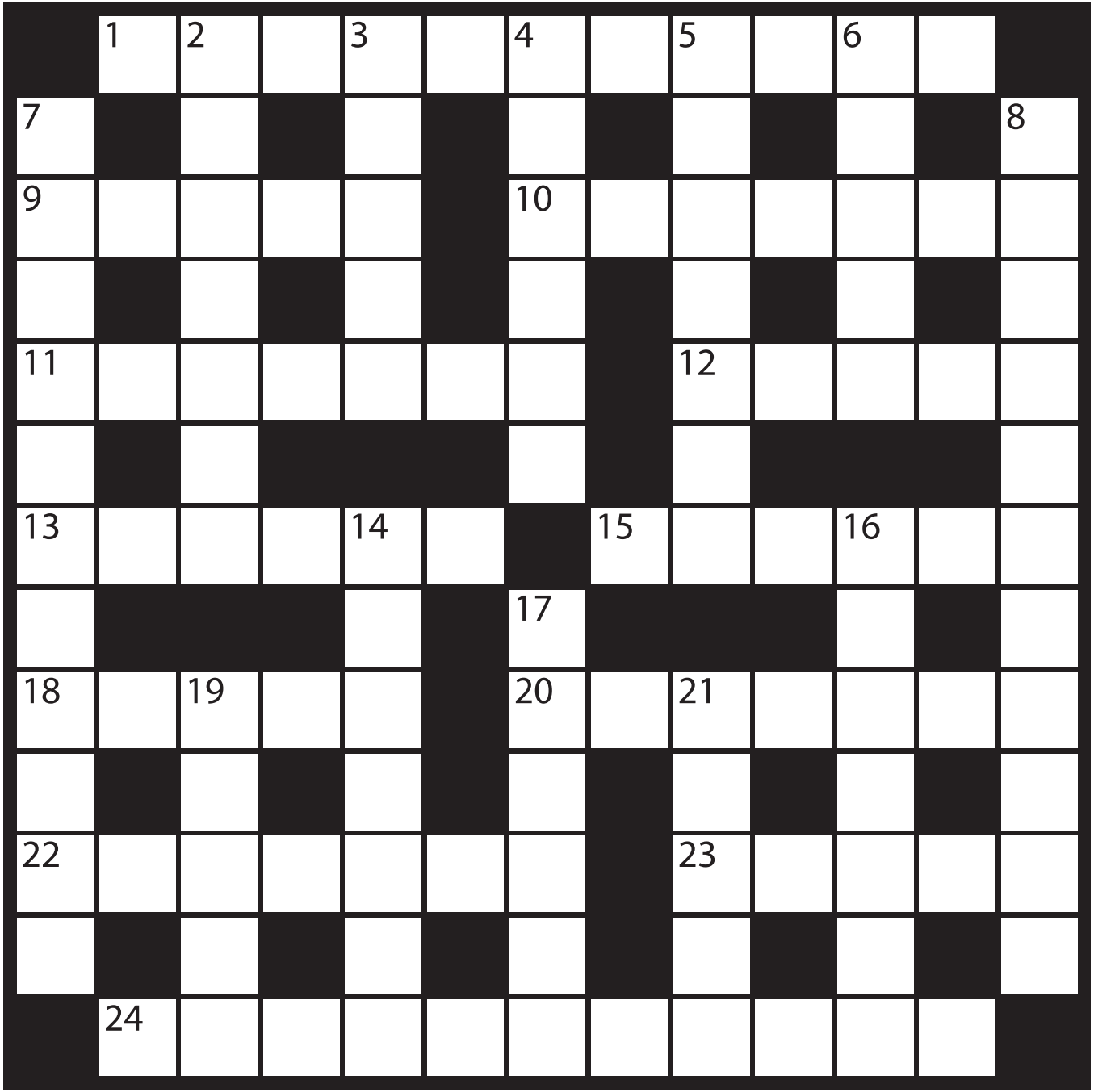
ACROSS

1 Actions to which a person is duty bound (11)
9 Senseless (5)
10 Feeblest (7)
11 On the nose (7)
12 Italian food (5)
13 Haughty (6)
15 Muscular, powerful (6)
18 Gel with the rest of a group (3,2)
20 Bring in crops (7)
22 Gemstone (7)
23 Estimates the price of (5)
24 Foundry employee (11)

DOWN

2 False courage (7)
3 Ham-fisted (5)
4 Every time (6)
5 Experiencing difficulty (2,1,4)
6 Requires (5)
7 Branched out (11)
8 Most direct or honest (11)
14 Injury dressing (7)
16 Supervise (7)
17 Umbra (6)
19 Handle (5)
21 Crop up again (5)